



**ENDWOOD**<sup>®</sup>  
CAPPED CELLULAR PVC FENCING

# BOARD ON BOARD

## INSTALLATION FOR:

**Standard 6'H x 8'W Board on Board Fence**

**4" x 4" Post Sleeve & Brackets**

**Dog Ear or Straight-Edge Pickets**

**1.75" x 3.5" Rail**

- **Storage and Handling**
- **Fence Preparation and Layout**
- **Locate and Set Posts**
- **Notes on Assembly**
- **Assembly Drawing**
- **Accessories and Tools**
- **Tips**



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**Read this instruction guide completely before starting any work.**

## STORAGE AND HANDLING

PVC can bow toward the sun on the sides exposed to sunlight, therefore if left uncovered and exposed on a sunny day, a bow in the rail or picket will develop. Expansion on the side exposed to the sun is natural so bowing is not unexpected and it can easily be reversed if it does occur. The rails and pickets should be straight before fastening, therefore, it is important to follow the storage and handling guidelines. Once the fence is properly installed, the fence system reinforces and stabilizes the rail & picket components, and, exposure to sunlight will no longer cause excessive bowing. Only direct sunlight causes bowing on warm or cold days, not heat. Follow the procedures below for storing and handling the product before installation.



### Important Storage & Handling Guidelines

1. Keep the rails & pickets covered and protected from exposure to direct sunlight – Use bundle packaging to keep it covered - If no bundle packaging is available use other opaque packaging material to keep the product covered and protected from exposure to sunlight.
2. Do not store or place the rails & pickets on their sides or edges at any time before installation - They must be kept flat at all times prior to installation – This will help keep them assembly ready.
3. Keep the rails & pickets with the binding straps on and inside the shipping packaging they were delivered in until ready for installation. Do not to remove fence material from the packaging until it is ready to be installed.



### If a Rail or Picket appears Bowed, Follow These Procedures Before Installation:

1. Reverse the bowed rail or picket – lay it flat – with the bowed side away from the sun.
2. Exposure to direct sunlight will straighten the rail or picket out on its own very quickly.
3. The rail or picket can be installed once it has straightened out.
4. The rails must be completely straight before installing to the posts.
5. Make sure to follow Fence Picket Installation Instructions carefully to ensure the pickets are fastened straight and flat to the rails.

## TOOLS & MATERIALS NEEDED

Stakes	Drill & Drill Bits	Circular or chop saw - carbide blade, 100+ tooth
Post and gate span jig	Driver bits: Square #2, T2	Pneumatic nail gun (NailPro NPCN 565P)
Touch-up Paint	Straight level - for setting posts	Angle Iron (2.5" Lattice and California Styles)
Shovel	String line - for post leveling	Angle Iron (1.5" Privacy, Shadowbox, Board on Board Styles)
Post Hole Digger (or Auger)	Picket spacer tool	Funnel to fill posts with concrete
Hammer	Quick Clamps	Concrete & Garden Hose

# SECTION 2: PREPARE FENCE LAYOUT

**Important:** Refer to a specific fence style to determine proper post to post location and gate opening spacing.

Before you begin, there are a few precautions that need to be taken to ensure you do not run into any complications during your fence installation.

1. Before beginning installation, check to ensure that fence footings do not exceed legally established property lines, and that your fence will conform to local code specifications regarding frontage locations and allowable fence heights. Also, be sure to check with local utility companies including water, gas, electricity and sewage for the locations of underground cables or pipelines before digging. Precisely mark the fence layout. This is the critical first step on which a problem-free installation depends.
2. Measure the overall length of your planned fence and determine how many fence sections you will need, locating posts as laid out in the assembly diagram for the style selected. The precise spacing and location of each line and terminal post (terminal posts are corner, end, latch and gate posts) are specific to each style. To ensure the fence is evenly matched with the length of the layout, adjust shorter sections at the corners or near any gates or buildings.
3. Mark the location of each terminal post (Corner, End, and Gate Posts) with a stake. See Fig. A.
  - a. Mark the location of gates and use the gate information from the assembly diagram to assist you in marking the precise spacing and location of gate latch and gate posts.
  - b. Determine the size of each gate in the fence, the gate swing direction (swing-out or swing-in) and the location of the latch and handle on the gate (left or right handed swing).

Note: Endwood pickets and rails may be cut to accommodate shorter spans and terrain adjustments using a circular or chop saw with carbide blade (Minimum 100 teeth).

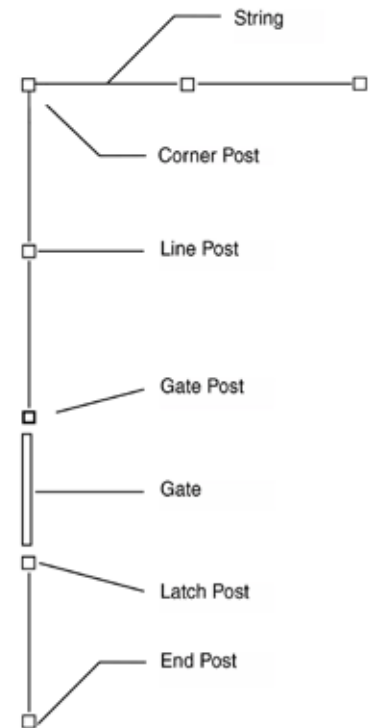
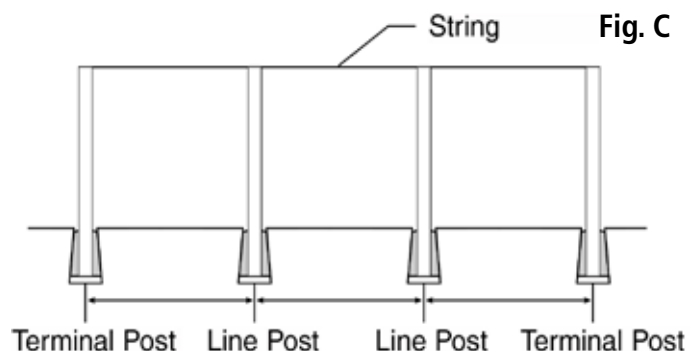
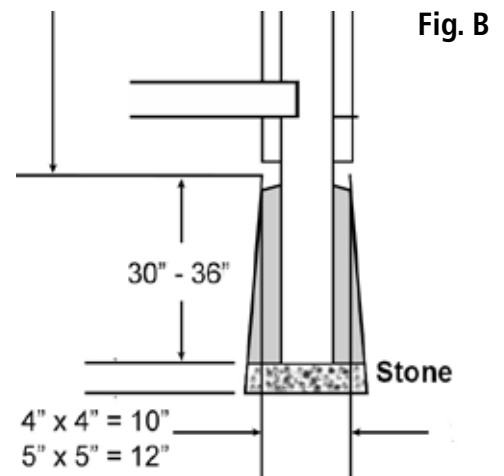


Fig. A

# SECTION 3: LOCATE AND SET POSTS

1. Dig terminal post and line post holes below the frost line, typically 30" to 36" deep, with outward sloping sides larger at the bottom, tapered upwards. The depth will be determined by local code requirements, local weather and soil conditions and post height requirements. See Fig. B.
2. Dig the post holes 6" deeper than the required post hole depth then fill the bottom of the hole with a 6" layer of stone to allow for drainage.
3. 4" x 4" posts will require a fastener to secure post sleeve to insert towards the bottom of the post to lock insert and post sleeve. Refer to post height set above ground based on the selected fence style. Center the post in the hole and ensure it is square with the fence line so the rails attached later will parallel the string line as in Fig. C. Also ensure the post is plumb and set at the correct height. Block and support as necessary to preserve post position as installation continues. Utilize a spacer to ensure posts are set at a specific inside post to inside post span to eliminate the need to rip pickets in the field. Surround post with concrete in a continuous pour. Trowel finish around post and slope downward to direct water away.
4. When the terminal post footings have hardened enough to stabilize the posts, stretch a string line taut across the tops of the posts to mark the desired height of the line posts. Set all line posts as described in the preceding steps reinforcing every third post with a steel reinforcement. See Fig. C.



# Standard 6'H x 8'W Board on Board 4" x 4" Post Sleeve & Brackets Dog Ear or Straight-Edge Pickets 1.75" x 3.5" Rail

## SECTION 4A1: ASSEMBLING BOARD ON BOARD FENCE PANELS

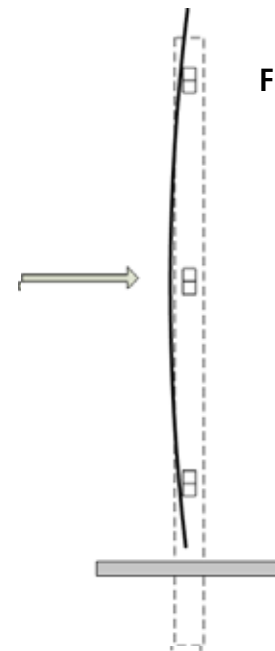
- The following notes are applicable to the fence style as described above. This fence installation is a field built PVC post sleeve over a wood 4" x 4" post.
- POST SPACING** - Create a jig for post spacing by cutting an Endwood rail to 95.375" and placing a .0625" bracket on each end which will total the inside to inside post dimension of 95.5". Brackets may be secured to the posts - then use the cut rail as a jig to set post inside to post inside spacing. This span is recommended to maintain a consistent spacing between pickets, following the assembly drawings, and preventing the need to rip pickets.
- Follow general guidelines covered in section #2 & #3 for layout and post setting. Slide Endwood post sleeve over insert paying attention to ensure sides are in alignment with the fence line, and post sleeve and insert are flush at top. Fasten a screw at 2" below grade to secure post to insert and prevent the post sleeve from moving during wet set.
- If you are using an optional post cap such as a New England style cap, the post must be raised 1.5" higher than noted in the assembling drawing. This adjustment of raising the post 1.5" will require assembly measurements to also be adjusted by 1.5" (see #6).
- ATTACH BRACKETS TO POST** - Post sleeves require brackets to attach the rails to the posts using the S.S. screws provided in the bracket kit. Locate brackets per assembly drawing and secure to the posts. Templates may be used to position the brackets quickly onto each post. Jigs may be crafted using pickets and #8 x .75" S.S. screws. Further directions are listed in the accessories and tools section #21 on page 43 (see bracket jig).
- Using the distance provided (75" - 35.25" - 63") per the assembly drawing from the top of the post, measure and mark the placement of the bottom of each bracket. If using a decorative post cap such as a New England style cap, bracket placement should be lowered by 1.5".
- It is recommended to use all screws provided in the bracket kit. The 1.5" screws are to attach the brackets to the posts and the .75" screws are for attaching the rails to the brackets.
- Trim rails as required for specific post setting and make adjustments for grade. Install rails securely into brackets leaving a small .125" gap between the end of the rail and the back of the bracket. Screws are to be placed into the center of the slot within each bracket. Steel reinforced rails should be utilized in the middle rail per assembly drawing.
- INSTALL PICKETS** - Prior to attaching pickets, place picket leveler (2" x 6" x 10' wood board across the top of posts) on first, then the angle iron, and clamp to the top rail with quick clamps. This will keep the top rail straight while installing pickets, thereby preventing the installer from pulling and moving the rail during installation. Once pickets are installed, move clamps and angle iron to the next section - repeat.

### TIP



- Picket spacers may be cut down from pickets using a table saw. A 5" and 4.5" jig will be needed to space pickets. Fastening a small block to one side will allow the jig to hang on the top rail while installing pickets.
- We recommend nailing the pickets, starting from the top rail moving down towards the bottom rail.
- \*Begin with the first back row picket, start with picket flush to post. Drive one (1) nail (Use three (3) 4D x 1.5" or 1.75" ring shank nails per picket) through the center of the picket into the **center of each rail**. Continue to install pickets with a spacing of 4.5" between pickets.
- \*For the front row of pickets, start with a 5" spacing between the first picket and post. Nail picket into place using six (6) 4D x 1.5" or 1.75" ring shank nails through the outer sides of the picket, through the back row of pickets, and into the **center of each rail**. Nails are driven in at an angle and should catch both front and back pickets plus each rail. Continue to install the remaining pickets with a spacing of 4.5" between pickets as shown in the assembly drawing. The nails should not be closer than .5" from the edge of the picket.
- All pickets are installed on the same side of the fence, generally with the rails on the inside of the fenced area. Once all pickets are installed remove clamps and move to next section - repeat. The last picket may be adjusted for spacing and preferred placement.
- The last picket installed within each panel may not have a picket on both sides for support. Therefore, it may be supported by cutting a small piece of picket material and fastening to the last picket adjacent to the post.

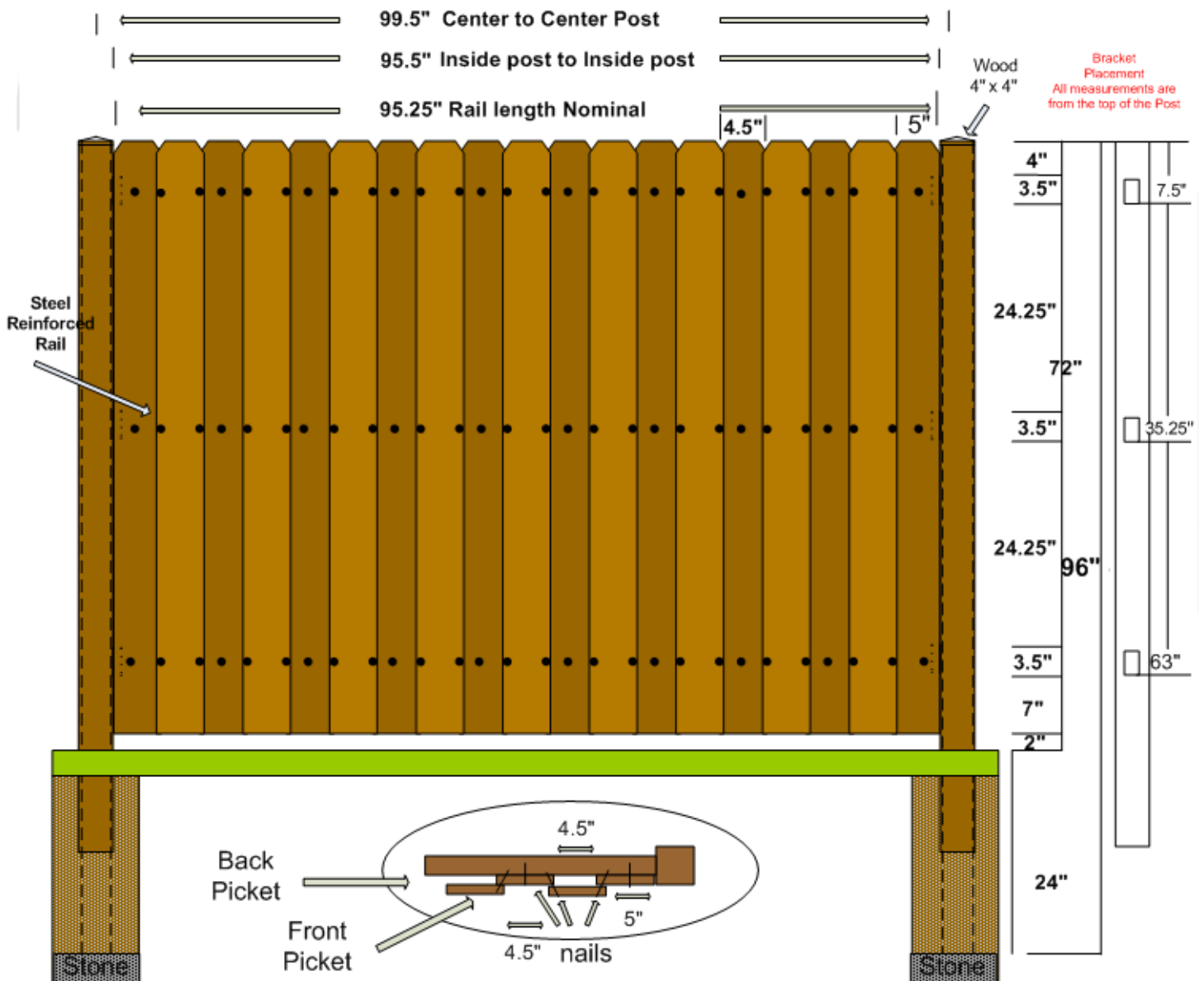
Fig. F



**Note** from Storage and Handling section: Pickets or rails that have been directly exposed to the sun while working may begin to bow. Remember to turn them over and let them set in the sun for a few minutes to straighten prior to installing. For slight bow in picket, install pickets with bow away from midrail as shown in Fig. F.

**Standard 6'H x 8'W Board on Board  
4" x 4" Post Sleeve & Brackets  
Dog Ear or Straight-Edge Pickets  
1.75" x 3.5" Rail**

**SECTION 4A2:  
ASSEMBLING BOARD ON BOARD FENCE PANELS**



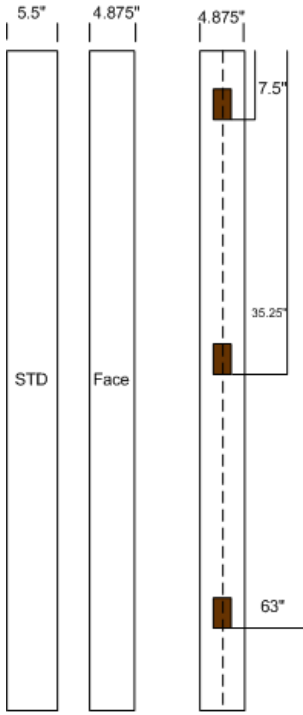
Excessive sleeve length may be pushed into the wet set concrete.

If using an optional post cap such as a New England style cap, brackets must be placed 1.5" lower than noted in the assembly drawing.

**Important:**

- Under no circumstance should rail span exceed greater than 30" between rails.
- Top of picket should not exceed greater than 4" from the top of the top rail.
- Bottom of picket should not exceed greater than 7" from the bottom of the bottom rail.

- Inside post to inside post spacing 95.5"
- Post hole diameter: 10"
- Post height set above ground: 72"
- Top Rail: Hollow
- Middle Rail: Steel Reinforced
- Lower Rail: Hollow
- Top Rail Spacing: 4" from top of rail to the top of picket
- Bottom Rail Spacing: 7" from bottom of rail to the bottom of picket
- \*Picket Spacing: Spacing provides 4.5" gaps except for the first picket in the front row which uses a 5" spacing



**Create your own Bracket Jig**

For standard large 3 rail - 6 ft. privacy fence

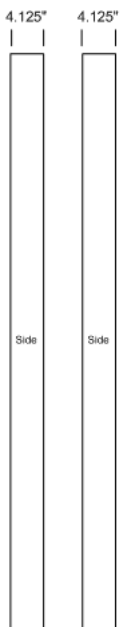
**Jig Face**

Start by taking a standard 5.5' x 70" picket and ripping it down to 4.875"

Mark a center line down the picket

Measure and mark for holes, holes should be 1.9375"L x 3.3125"W

Holes should be placed according to drawing at 7.5", 35.25" and 63" from the top of the picket for standard installation in privacy fence style. See assembly drawings for exact placement per fence style.



**Jig sides**

Start by taking two 5.5' x 70" pickets and ripping it down to 4.125"

Line up side panels to face panel evenly

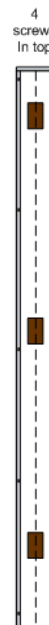
Mount side panels to Jig Face panel using #8, .75" screws



**Jig Top**

Cut top panel from same material to measure 4.875" x 4.125"

Mount top panel using 4 screws

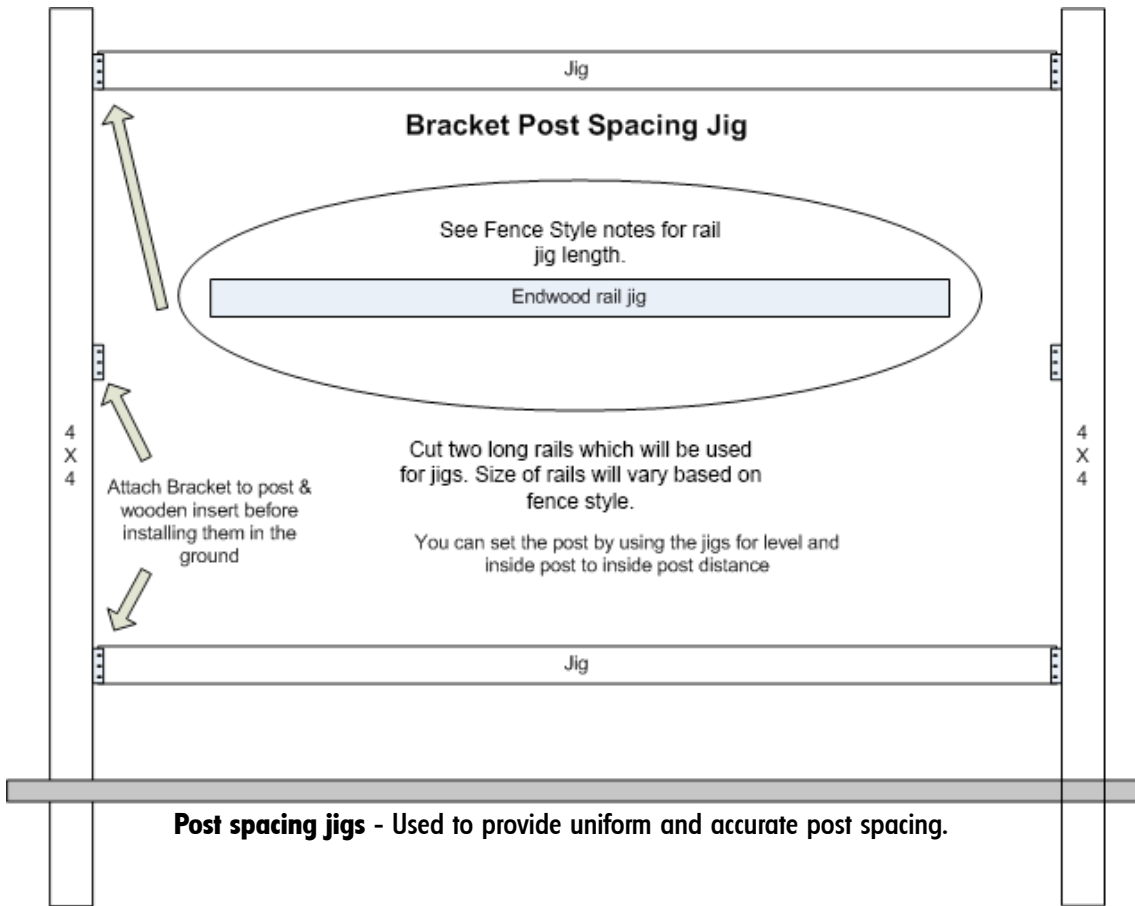


**Mount Jig onto Post**

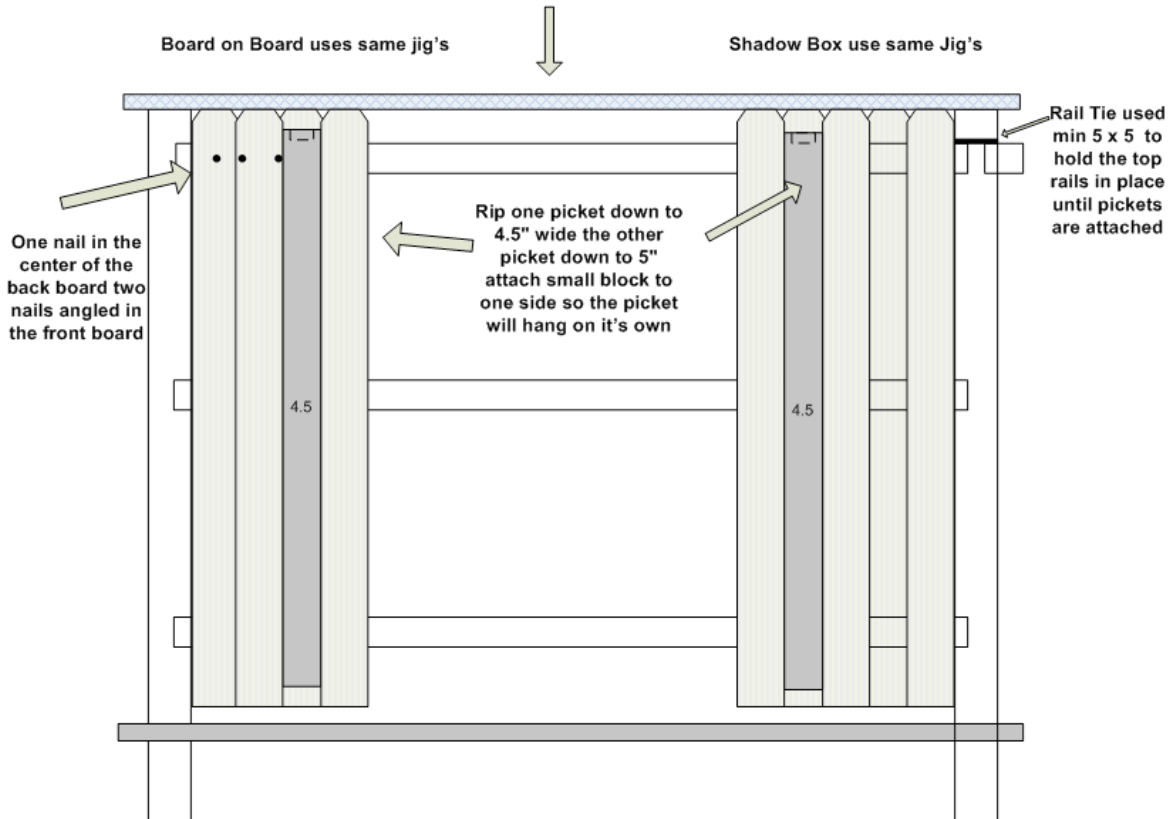
Place jig securely onto post

Place brackets into jig holes and secure them into place with bracket screws included in bracket kit

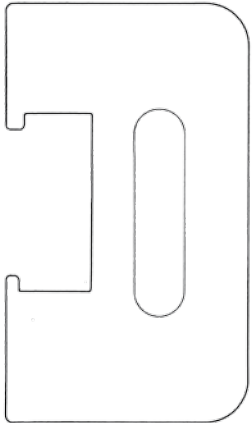
Once brackets are secure in post, move jig to next post and repeat



**Wooden 2" x 6" x 10' jig to keep pickets straight across the top**



**Angle Iron** - 1.5" x 1.5" x 1/8" - 6 ft. long steel channel used to keep rails straight while installing pickets (2.5" x 2.5" x 1/8" - 6ft. for Lattice and California Style fences). Caution - do not put your body weight on rails when installing pickets. One per crew, found at most local homecenter stores.



**Picket Spacing Jig** - Used between pickets in privacy fence styles. Spacer provides a .093" between pickets. Double spacing is used in some fence styles to space the end pickets adjacent to the post. See assembly drawings for details.

If using a steel L channel on the top rail as a guide, you may choose to file the picket spacing jig adding an extra 1/8" to increase the opening to use over the top rail and L channel.



**Mini Quick Clamps**  
- Used to clamp metal L-Channel to top rail. Available in most hardware stores.



**NailPro-Pneumatic nail gun** - Used with nail coils to drive nails through pickets and rails. Available at Enduris. Model #NPCN 565P.

**SUREBONDER 9760 Hand Held Nail Gun** - Used on individual nails not driven flush with picket. Hold nail gun over nail, insert over head of nail, and drive nail to be flush with surface of fence panel. Available in most hardware stores.





## **Installation Extra Tips**

**Storage of Pickets** - When installing an Endwood fence, it is important to keep fence components covered and out of direct exposure to the sunlight until ready to use.

**Fence Layout** - Measure the overall length of your planned fence and determine how many fence sections you will need - placing posts 8 feet apart will provide the most economical spacing. Fence runs will require adjustment of sections to ensure a perfect fit. A simple option is to make adjustments for shorter sections at the corners or near any gates or buildings. To balance the layout for a more customized look, make adjustments to several sections.

**Leveling Pickets** - By placing a metal L-channel (available at most hardware stores) on top of the top rail, pickets may be quickly installed for level.

**Bow in Pickets** - Pickets or rails that have been directly exposed to the sun while working may begin to bow. Remember to turn them over and let them set in the sun for a few minutes to straighten prior to installing. For slight bow in picket, install pickets with bow away from midrail.

**Nailing Pickets** - When nailing pickets, always start on one end of the fence panel, and begin nailing from the top, moving downward. Ensure nails go through the pickets and into the rails. Use six (6) 4D x 1.5" or 1.75" ring shank nails per picket (except back row on board on board fence styles which use three (3), see assembly drawing for details).

**Keeping Nails Flush** - When using the pneumatic nail gun, nails that are not driven flush to the picket may need to be driven in separately. To avoid denting the picket material, a hand held nail gun may be used to drive the remaining nails to be flush with the fence panel. See page 41 for details.

**Rail Distance** - Endwood assembly drawings are provided to assist in suggested configurations. Custom configurations can easily be made to create any fence style and design keeping in mind that rails should never be greater than 30" apart.

**Post Inserts for 4" x 4" Post Sleeves** - Slide Endwood post sleeve over insert paying attention to ensure sides are in alignment with the fence line, and post sleeve and insert are flush at top. Fasten a screw at 2" below grade to secure post to insert and prevent the post sleeve from moving during wet set.

**Post Inserts for 5" x 5" Posts** - A 4' Z bar galvanized steel insert or rebar and concrete should be used inside of 5" x 5" posts, up to the bottom of the first rail in every third post for greater stability.

**Decorative Post Caps** - When installing select decorative caps such as New England style, posts will need to be adjusted - raising them 1.5" higher, by lowering routing or bracket placement by 1.5".

**Post Caps** - Post caps are easily attached and snapped onto the post. A two part epoxy glue may be used to ensure a permanent hold by placing two pea size daubs of glue inside the post cap, and firmly placing it into place on top of the post. Glue excess may be quickly wiped off before it dries.

# **Extra Tips**